



Bergamid™ B70 GK15

Polyamide 6

Key Characteristics

Product Description	
PA6 + Glass Bead	
General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Bead, 15% Filler by Weight
Features	• Good Dimensional Stability
RoHS Compliance	• RoHS Compliant
Appearance	• Natural Color
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity ²	1.23	1.23	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	493000 psi	3400 MPa	ISO 527-2/1
Tensile Strength ³ 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	10900 psi	75.0 MPa	ISO 527
Tensile Strain Break, 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	4.0 %	4.0 %	ISO 527-2/5
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	> 1.9 ft·lb/in ²	> 4.0 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength 73°F (23°C), Injection Molded	14 ft·lb/in ²	30 kJ/m ²	ISO 179
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+13 ohms	1.0E+13 ohms	ASTM D257
Volume Resistivity	1.0E+15 ohms·cm	1.0E+15 ohms·cm	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.12 in (3.0 mm), ALL)	HB	HB	Internal Method

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	4.0 hr	4.0 hr
Suggested Max Moisture	0.10 %	0.10 %
Processing (Melt) Temp	464 to 536 °F	240 to 280 °C
Mold Temperature	140 to 194 °F	60 to 90 °C

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Notes

¹ Typical values are not to be construed as specifications.² ±0.03³ 0.20 in/min (5.0 mm/min)

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